

## Premium Plan

In this plan you'll find:

- Step-by-step construction instruction.
- A complete bill of materials.
- Construction drawings and related photos.
- Tips to help you complete the project and become a better woodworker.

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## Kitchen Step Stool




With scrap strips giving the appearance of a jigsaw puzzle, this stool is a handy home solution.
who don't particularly like to fuss with timeconsuming traditional joinery.
The project I came up with is a

Iwas staring at a pile of poplar scraps left over from a large project I built when I asked myself: "Can I bear to build yet another cutting board from these scraps, or should I just burn them?" But as I looked over that ragtag collection of strips and cutoffs, I had a slightly crazy idea (they don"t call me the "mad Hungarian" for nothing): What if I assembled all those little scrap strips into a larger project, kind of like a jigsaw puzzle? By overlapping alternating strips, I could form corners that interlock and create joinery like wide box joints. In addition to being a somewhat novel approach to construction, I realized these interlockingarts joints would appeal to woodworkers
two-step stool, a piece of furniture that's mighty handy to have around the kitchen, utility room, garage or workshop any time you need to get something down from a high cabinet or shelf. In addition to its two strong, stable steps, the stool features a high back rail that offers stability as you climb and reach, and also makes the stool easier to carry and move around. When needed, the stool can serve as a little seat!
My two-step stool project, shown in the Drawing on page 37, is built from 36 separate $3 / 4$ "-thick wood parts that are cut to varying widths and lengths, then stacked and glued together in a precise order. An assembly form helps keep the stacked parts aligned during glue-up.

Since the majority of the stool's parts are only $2^{1 / 4} / 4$ wide or less, you could build the entire project from narrow scraps left over from other projects, or you could cut parts from different kinds of woods to give your stool a playful, patchwork appearance.

## Preparing the Parts

The key to making the construction of this step stool an easy and smooth experience is to accurately and precisely cut and plane the parts. Here are the steps to take: First, carefully plan out your stockripping strategy, and determine which parts you'll cut from which $4 / 4$ scrap boards you have on hand. At the table saw, mount your best ripping blade, and set the rip fence for a $2^{1 / 4}{ }^{\prime \prime}$ cut (photo 1 ). Before ripping the first part, take a test cut on a scrap board to confirm that cut parts will be precise. (All the parts for this two-step stool need to be exactly the right width, length and

thickness, or you'll waste a lot of time fussing when you try to fit them together, plus more sanding and scraping after assembly.) Once the setting is confirmed, rip enough stock for all the $2^{1 / 4}{ }^{\prime \prime}$-wide parts on the cut list at one time, without resetting the fence (photo 2). If you're cutting more than one part from a particular board, joint its edge after each rip cut, to ensure that it's straight and square. Once all the $21 / 4$ " stock is ripped, reset the fence to $1 / 22^{\prime \prime}$ and rip all those parts and then move on to the other required widths.

After taking a test cut or two on the cutoff saw, trim one end of each length of stock, marking it with a pencil slash. Now clamp a fence stop at 16 inches, and cut all the parts of that length (photo 3). Make sure to always put the previously squared end of each piece against the stop. Reset the fence stop and repeat the process until all parts are cut to their final lengths.

Next, take all the parts to your thickness planer and run each one through twice, planing a scosh off both sides until all parts are exactly $3 / 4^{\prime \prime}$ thick (photo 4 ). Finally, mark each part with its cut list number (photo 5).


## Making the Assembly Form

To help keep all the many parts of the stool properly aligned during glue-up and clamping, make the assembly form shown in the Drawing below. First, cut the base to size, then machine the two long strips that go along its edges. These strips will serve to keep the first two stool parts in the glue-up sequence parallel and their bottom edges square to each other. To ensure that the distance between the inside edges of pieces 1 (left and

three $14^{1} 1 / 2$ " - long stool parts (\#14, \#16 and \#19) as spacers. After clamping these parts temporarily together and squaring the assembly up, nail the strips to the base, as shown in photo 6 above.

Next, cut the back to size, using 1/2" sheet stock. Once again, use pieces 1 (left and right) as spacers, and glue and nail the back in place between them. Nail on a couple of plywood triangles to



Glue-up of the step stool takes place in four stages, as described in the story below. The author notes that you must take care to keep your pieces flush; small brads snipped off close to each mating surface (as shown in photo 10) help to prevent pieces from sliding.
brace the back and keep it vertically square to the base (photo 7). For the middle brace, cut another $1 / 2^{\prime \prime}$-thick piece of sheet stock to size and drill three $1 \frac{1}{4} 4^{\prime \prime}$ diameter holes $3 / 4^{\prime \prime}$ below its long top edge. These holes allow clamping the stool's bottom tread (pieces 19-22) during glue-up. Nail and glue the middle brace to the base, positioning it as shown in the Drawing on page 3, adding another triangular brace, to keep it nice and square.
Stack stool parts \#1 to \#7 atop the form's base as shown in photo 8 , and temporarily clamp them together. This allows you to make sure that the height of the middle brace matches the height of the stacked parts. If it doesn't, trim or shim it until it's exactly flush. Finally, apply a layer of masking tape to the top edges of the strips, back and middle brace, to keep glued parts from sticking to them during assembly, as shown in photo 9.

## Preparations Before Assembly

Because the kitchen stool has a lot of parts, it's important to make careful preparations before you begin the glueup. In addition to having all the clamps you'll need on hand, cut some wooden strips to serve as clamping blocks that distribute clamping pressure and prevent dents to stool parts. To prevent glued parts from sliding out of position when clamping pressure is applied, I recom-
mend partially driving a small brad into one half of each mating surface, then snipping it off so only a small nub protrudes, as shown in photo 10 above. To speed up this process, you can drive short pins or small nails with a pneumatic nail gun set to run on low air pressure, so it doesn't drive the pin all the way in.

## Glue-up in Four Stages

To make the assembly process easier, the kitchen stool should be glued up in no less than four stages: First, glue together the stool's back: long strips 1, 2, 3 (left and right) and top rail 24 . Second, glue up the top step: sides $4,5,6,7$ (left and right), treads $15,16,17$, and cross member 18. Third comes the bottom step: sides $8,9,10,11,12$ (left and right), treads 19, 20, 21, 22, and cross member 23. Finally, glue on the back edge of the top step: treads 13 and 14. Before tackling each of these steps, it's important to do a trial dry assembly, to make sure that the parts fit together correctly and that you know the correct order in which the parts must be assembled. This dry run is also the best time to drive and snip brads, if you're using them to keep parts from sliding around during glue-up.

During the first glue-up stage, make sure that the ends of long strips 1 (left and right) are flush with the bottom end of the assembly form's base. Then, glue on strips


2 and 3, sandwiching the stool's rail (24) at the top, as shown in photo 11 . Set your long clamp blocks atop this assembly and apply the clamps between the blocks and the bottom of the form base. After the glue has set, but not dried hard ( 45 minutes; less in a warmer shop) remove the clamps and scrape the rubbery glue beads from the sides of the stool's back (photo 12).

For the second stage, glue the sides and treads of the top step to the back, including the wide cross member (18) that keeps the stool from racking side to side. As you stack the parts for the sides, take care to keep their bottom edges flush with the assembly form's vertical panel (the back). Once all the parts for this stage are glued up, clamp the sides and stair treads together, using clamp blocks to protect all stool surfaces. To keep the side pieces straight, clamp the stack to the edges of the assembly form's back, as shown in photo 13 , using long clamping blocks to distribute pressure. Let the glue set, then scrape off the squeeze-out as before.

The third stage of assembling the bottom step requires gluing the most pieces

at once, so be prepared to hustle a bit. It's best to tackle this stage on a cool day, to give the glue the longest open time before clamps must be tight (alternatively, you could break this stage into two sub-stages). Work as before, applying glue and stacking the parts in order, taking care to keep their edges flush and aligned (photo 14). To clamp the bottom step's tread members together, set the heads of three bar-style clamps into the holes you bored in the middle brace earlier (photo 15). If necessary, clamp the longer sides to the shorter tread members to keep them from slipping out of position; for example, tread 19 between sides 8 (left and right). After the glue sets,

chamfer bit to profile the edges of the treads, and maybe the sides, back uprights and top rail as well. To make the stool appear a little visually lighter, use a jigsaw to cut away the hollow section along its bottom edge (photo 18). This essentially gives the stool four feet, which tend to sit stably on an uneven floor. You may also create a similar hollow cutout on the bottom edge of the top rail, to give it a hand hold as well as add some visual detail. These details are shown in the lead photo on page 2 .

Finishing the stool is also up to you apply a durable wipe-on polyurethane finish or a grain-figure-and-wood-colorrevealing oil finish. Of course, if you don't like the patchwork look of your stool, you can always paint it!

Sandor Nagyszalanczy is a contributing editor to Woodworker's Journal. His books are available at amazon.com.

