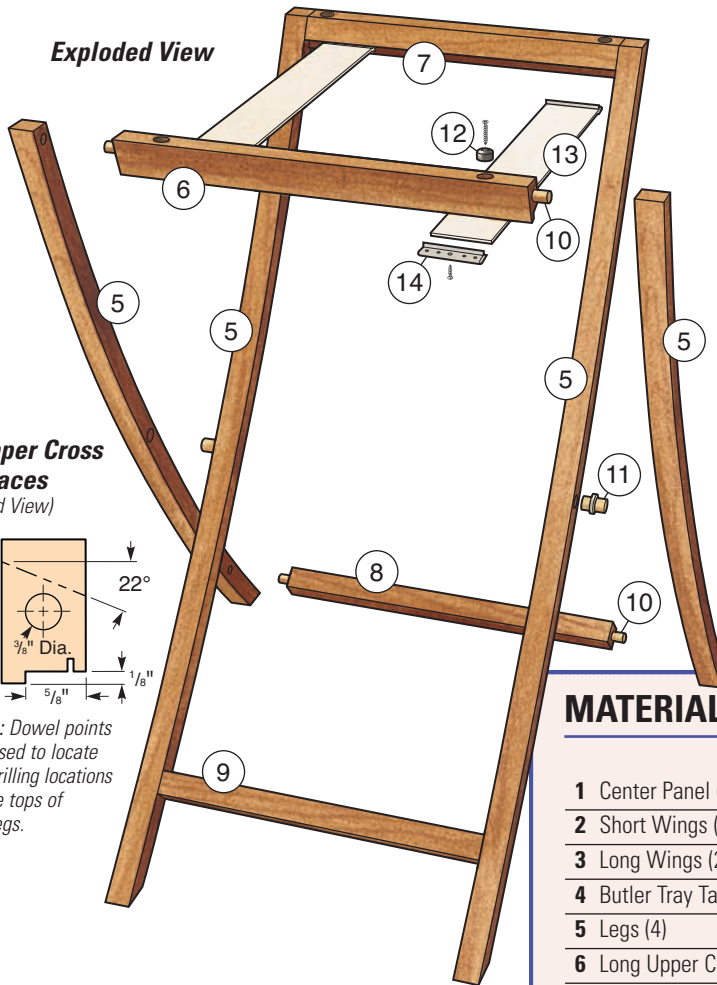
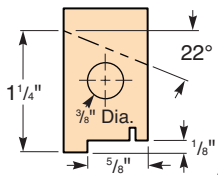


Exploded View



Upper Cross Braces
(End View)



Note: Dowel points are used to locate the drilling locations at the tops of the legs.

MATERIAL LIST

| | T x W x L |
|---------------------------------------|-------------------------|
| 1 Center Panel (1) | 3/4" x 16" x 22" |
| 2 Short Wings (2) | 3/4" x 4" x 16" |
| 3 Long Wings (2) | 3/4" x 4" x 22" |
| 4 Butler Tray Table Hinges (8) | Brass |
| 5 Legs (4) | 7/8" x 3" x 34" |
| 6 Long Upper Cross Brace (1) | 7/8" x 1 1/2" x 13 3/8" |
| 7 Short Upper Cross Brace (1) | 7/8" x 1 1/2" x 12" |
| 8 Long Lower Cross Brace (1) | 7/8" x 7/8" x 13 3/8" |
| 9 Short Lower Cross Brace (1) | 7/8" x 7/8" x 12" |
| 10 Dowels (4) | 3/8" x 1" |
| 11 Roto Hinges (2) | 1/2" Dia. |
| 12 Rubber Bumpers (4) | 1/2" Dia. |
| 13 Chair Webbing (4 ft.) | 2" Wide |
| 14 Webbing Metal Clips (4) | 2" Wide |

Each square = 1"