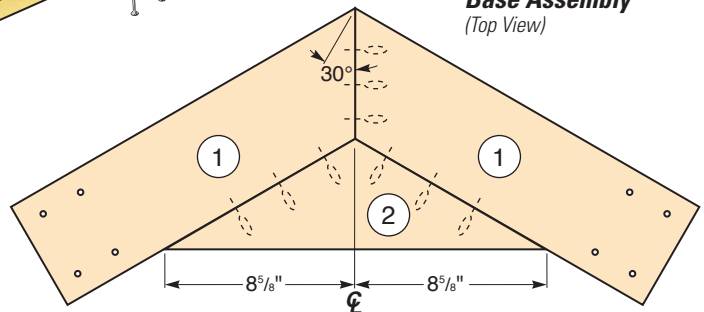


Exploded View

**Base Assembly
(Top View)**



The base gusset is laid out using a cast-er bracket carefully aligned on its blank. Use the completed gusset to lay out the second one.

MATERIAL LIST

1	Caster Brackets (4)	1½" x 5⅞" x 18"
2	Base Gussets (2)	1½" x 5⅞" x 17¼"
3	Bottom Stretcher (1)	1½" x 7¼" x 43½"
4	Legs (4)	1½" x 5⅞" x 28¼"
5	Upper Gussets (2)	1½" x 5⅞" x 12⅝"
6	Top Pieces (2)	¾" x 7¼" x 48"
7	Box Top, Bottom and Sides (4)	1½" x 7¼" x 43½"
8	Box Ends (2)	1½" x 7¼" x 4¼"
9	Box Top Support Cleats (2)	Scrap