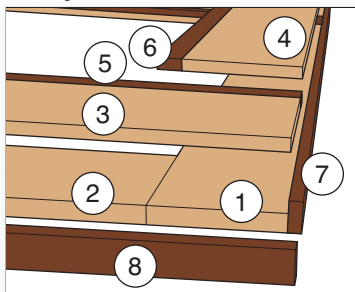


*Note: On the frame's top and bottom tiling, the inner and outer rows have one custom-sized tile (pieces 10) and the center row has two. On the frame's sides, the inner and outer rows have two custom-sized tiles and the center row has one.*

**Lap Joint Detail**



*The plywood layers overlap to form built-up lap joints at the corners. The joints are secured with glue and screws.*

**MATERIAL LIST (WALNUT FRAME)**

	<b>T x W x L</b>
<b>1</b> Back Stiles (2)	3/8" x 2 1/2" x 22"
<b>2</b> Back Rails (2)	3/8" x 2 1/2" x 11 3/4"
<b>3</b> Front Rails (2)	1/4" x 2 1/2" x 16 3/4"
<b>4</b> Front Stiles (2)	1/4" x 2 1/2" x 16"
<b>5</b> Rail Edging (2)	1/4" x 1/2" x 16 3/4"
<b>6</b> Stile Edging (2)	1/4" x 1/2" x 16"
<b>7</b> Long Perimeter Trim (2)	5/8" x 1/4" x 22"
<b>8</b> Short Perimeter Trim (2)	5/8" x 1/4" x 17 1/4"
<b>9</b> Tiles (102)	1/4" x 1" x 2"
<b>10</b> Custom-sized Tiles (18)	1/4" x 1" x 2 1/2"*
<b>11</b> Back Panel (1)	1/4" x 11 3/4" x 17"
<b>12</b> Hangers (2)	Steel

*\* The custom tiles are cut to length after measuring their respective openings.*

*Tile chamfers are formed with a 1/8" roundover bit (Rockler #28429).*