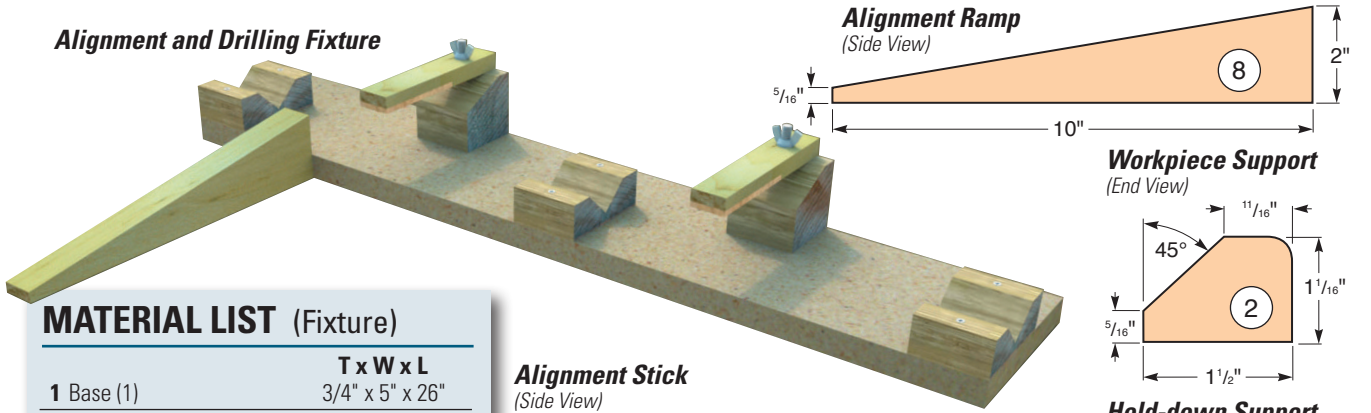


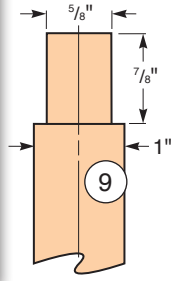
## Alignment and Drilling Fixture



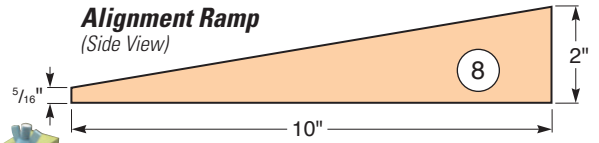
### MATERIAL LIST (Fixture)

	T x W x L
1 Base (1)	3/4" x 5" x 26"
2 Workpiece Supports (6)	1 1/16" x 1 1/2" x 2"
3 Hold-down Supports (2)	2" x 2" x 2"
4 Hold-down (2)	1/2" x 1" x 5"
5 Hold-down Fillers (2)	1/8" x 1" x 2 7/8"
6 Threaded Rods (2)	1/4" #20 x 3"
7 Wingnuts (2)	1/4" #20
8 Alignment Ramp (1)	1" x 2" x 10"
9 Alignment Stick (1)	1" x 1" x 10"

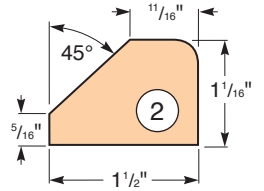
**Alignment Stick**  
(Side View)



**Alignment Ramp**  
(Side View)



**Workpiece Support**  
(End View)



**Hold-down Support**  
(End View)

