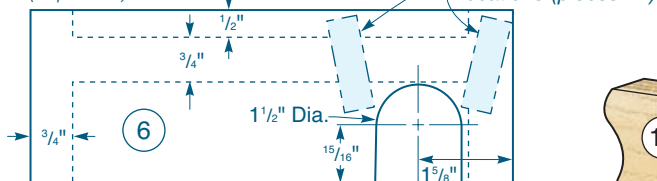


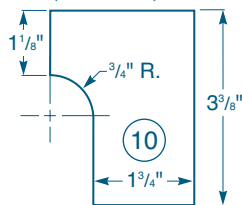
## Large Upper Bracket Top

(Top View)



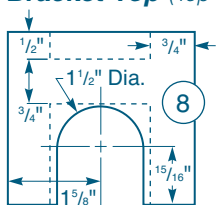
## Bracket Braces

(Side View)



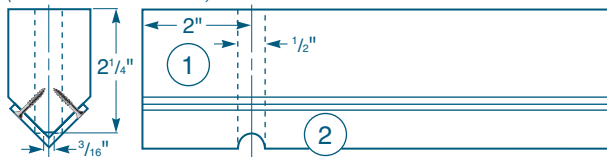
## Small Upper Bracket Top

(Top View)



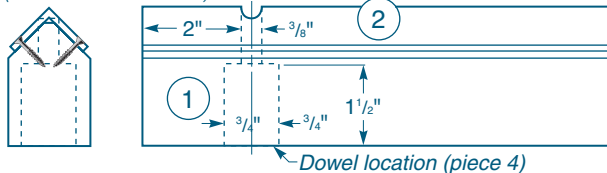
## Press Bar

(End and Side Views)



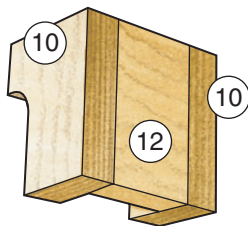
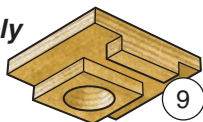
## Platens

(End and Side Views)



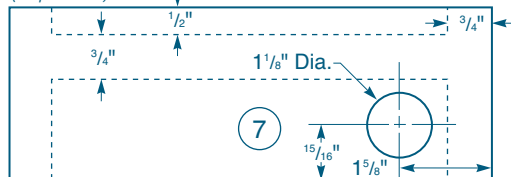
## Small bracket assembly from underside

The smaller brackets (pieces 8, 9, 10 and 12) are machined and assembled similarly to the larger brackets (pieces 6, 7, 10 and 11).



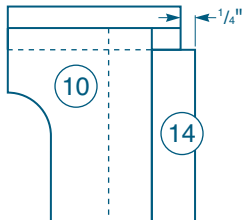
## Large Lower Bracket Top

(Top View)



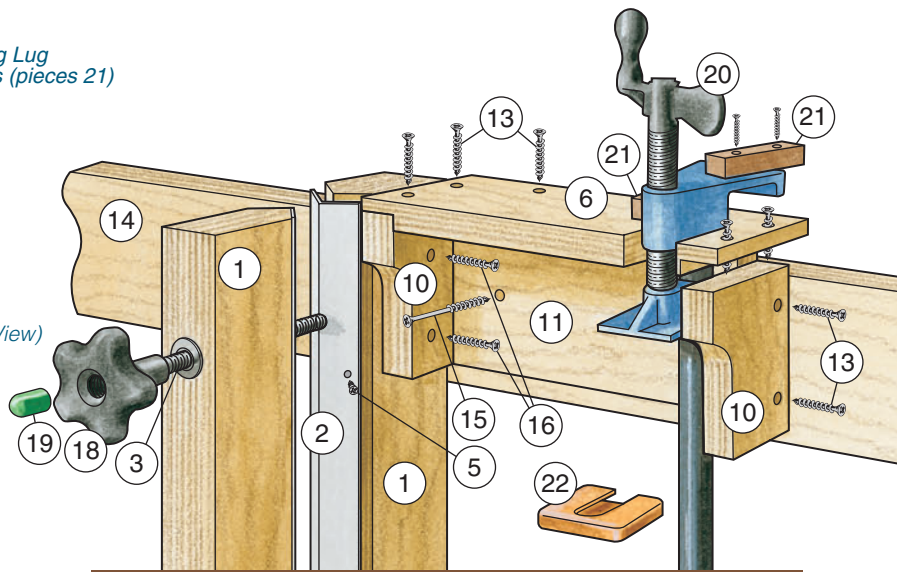
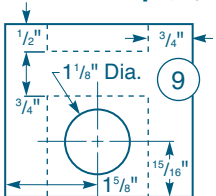
## Bracket Assembly

(Side View)



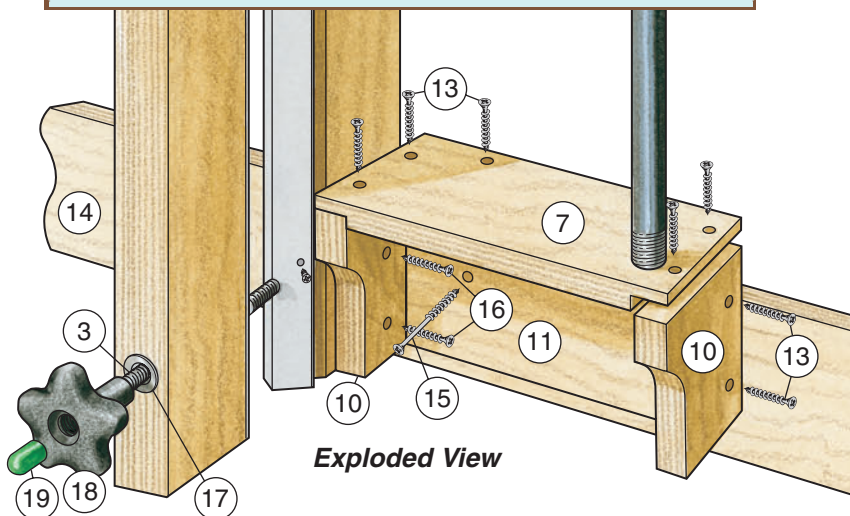
## Small Lower Bracket Top

(Top View)



## MATERIAL LIST

	T x W x L
1 Platens, Press Bars (8)	1 1/2" x 2 1/4" x 48"
2 Aluminum Angle (8)	1/8" x 1" x 48"
3 Carriage Bolts (8)	3/8"-16 x 7"
4 Hardwood Dowels (8)	1" Dia. x 1 1/4"
5 Panhead Screws (80)	#6 x 3/4"
6 Large Upper Bracket Tops (4)	3/4" x 3" x 8 3/8"
7 Large Lower Bracket Tops (4)	3/4" x 3" x 8 3/8"
8 Small Upper Bracket Top (1)	3/4" x 3" x 3 1/4"
9 Small Lower Bracket Top (1)	3/4" x 3" x 3 1/4"
10 Bracket Braces (20)	3/4" x 2 1/2" x 3 3/8"
11 Large Bracket Backs (8)	3/4" x 3 3/8" x 6 7/8"
12 Small Bracket Backs (2)	3/4" x 1 3/4" x 3 3/8"
13 Bracket Assembly Screws (80)	#6 x 1 1/4"
14 Mounting Rails (2)	3/4" x 3" x 63 1/4"
15 Mounting Rail Screws (12)	#10 x 3"
16 Bracket, Platen Screws (16)	#8 x 1 1/2"
17 Washers (8)	3/8" I.D.
18 Star Knobs (8)	3/8"-16
19 Plastic End Caps (8)	3/8" I.D.
20 Pipe Clamps (5)	3/4" Dia. x 48"
21 Pipe Clamp Mounting Lugs (10)	1/2" x 1/2" x Varies
22 Clamp Pads (10)	Optional



Exploded View