

*The world of scroll chucks is wide and wonderful. Here is a round-up to give you what you need to know.*

Manufacturer	Model	Size Lathe	Type	Spindle adaptors	Jaws	Street Price	Comment
Apprentice Axminster		Lathes to 12" swing	Gear on end of Key	Bushings for popular spindle sizes.	Limited jaw selection	\$200	Chuck for casual needs
							Akminster is built in the U.K. and is a very high grade chuck. Body and jaws are stainless steel so will not rust. Their chucks are direct threading only so a new body is necessary when going to a different spindle.
	SK 100 Clubman	Mini/Midi	Gear on end of Key	Direct threading. Great accuracy but must be ordered for lathe it will be working on.	Wide array of jaws with some very unique jaws. Author likes the O'Donnell Jaws, designed by U.K. turner Michael O'Donnell	\$210	
	SK 114 Evolution	Full Size	Bevel Gears in Body	Direct threading. Great accuracy but must be ordered for lathe it will be working on.	Wide array of jaws with some very unique jaws. Author likes the O'Donnell Jaws, designed by U.K. turner Michael O'Donnell	\$210 (no jaws) to \$335 with a compliment of jaws and unique accessories	Axminster also offers a unique mounting system for their worm screw and allows clamping of a #2 Morse taper receiver in the jaws so that a drive center or drill chuck can be mounted without removing the chuck from the lathe. They offer a ring that acts a a faceplate and is held by expnading the jaws insid it.
Hurricane							
	HTC 100 (4")	Lathes to 12" swing	Gear on end of Key	Bushings for popular spindle sizes.	Limited jaw selection	\$200	Chuck for casual needs
	HTC 125 (5")	Lathes to 16" swing	Gear on end of Key	Bushings for popular spindle sizes.	Limited jaw selection	\$216	Chuck for casual needs
Nova	Pro-Tek SuperNova2	Mini/Midi & Full Size	Bevel Gears in Body	Bushings for popular spindle sizes as well as odball spindles to about 1/4".	Very large jaw selection	\$190	The first company to offer a scroll chuck for woodturners. They offer a wide range of chuck but all others in their line have left hand scrolls making them work backwards from all other chucks in the world. With the SuperNova2 they have finally gone right hand.
Oneway							Oneway adapts their inserts with a locking taper bushing for excellent centering on any lathe. Offer bushings for virtually any lathe and will machine bushings for very odd spindles. Very well made chuck. Bodies plated to resist rust.
	Oneway	Mini/Midi	Lever	Virtually any lathe spindle between 1/2" and 1 1/4"/33mm	Wide array of jaws.	\$200 with one set of jaws	
	Talon	Mini/Midi	Gear on end of Key	Virtually any lathe spindle between 1/2" and 1 1/4"/33mm	Wide array of jaws.	\$235 with one set of jaws	Tallon is worth the extera \$30 for gear rather than lever tightening
Record Power	Stronghold	Full Size	Gear on end of Key	Virtually any lathe spindle between 1/2" and 1 1/2"	Wide array of jaws.	\$290 with one set of jaws	About the only chuck that can be fitted to a Powermatic 90 or a Conover Lathe
	SC 1/2" Mini	Mini/Midi	Gear on end of Key	Direct threading only 1" -8, 1 1/4" - 8 and 33mm only	Wide array of jaws. Accepts Nova Jaws	\$115	Excellent, well made chuck at a great price
	SC2	Mini	Gear on end of Key	Direct threading only 1" -8, 1 1/4" - 8 and 33mm only	Wide array of jaws. Accepts Nova Jaws	\$100	Excellent, well made chuck at a great price
	SC3	Mini/Midi	Gear on end of Key	Direct threading only 1" -8, 1 1/4" - 8 and 33mm only	Wide array of jaws. Accepts Nova Jaws	\$160	Excellent, well made chuck at a great price
	SC4	Mini/Midi & Full Size	Bevel Gears in Body	Direct threading only 1" -8, 1 1/4" - 8 and 33mm only	Wide array of jaws. Accepts Nova Jaws	\$200	Excellent, well made chuck at a great price
Sorby Vicmarc	Patriot	Mini/Midi & Full Size	Bevel Gears in Body	Bushings for popular spindle sizes.	Wide array of jaws. Accepts Nova Jaws	\$220	
	VM 100	For lathes up to 16" swing	Bevel Gears in Body	Threaded inserts to most lathe spindles	Good selection of Jaws	300 without jaws	Very high quality and popular with those doing large facepate work
	VM 120	16" to 24" Swing Lathes	Bevel Gears in Body	Threaded inserts to most lathe spindles	Good selection of Jaws	\$270 without jaws	Very high quality and popular with those doing large facepate work
	VM 150	16" to 24" Swing Lathes	Bevel Gears in Body & zoom mode	Threaded inserts to most lathe spindles	Good selection of Jaws	\$410 without jaws	Superb chuck with rapid (zoom) opening and closing as well as standard key drive for final tightening. Open or close jaws at the speed of a lever chuck with final thghtening with bevel gear high torque.